

Universal Cutter & Tool Grinder



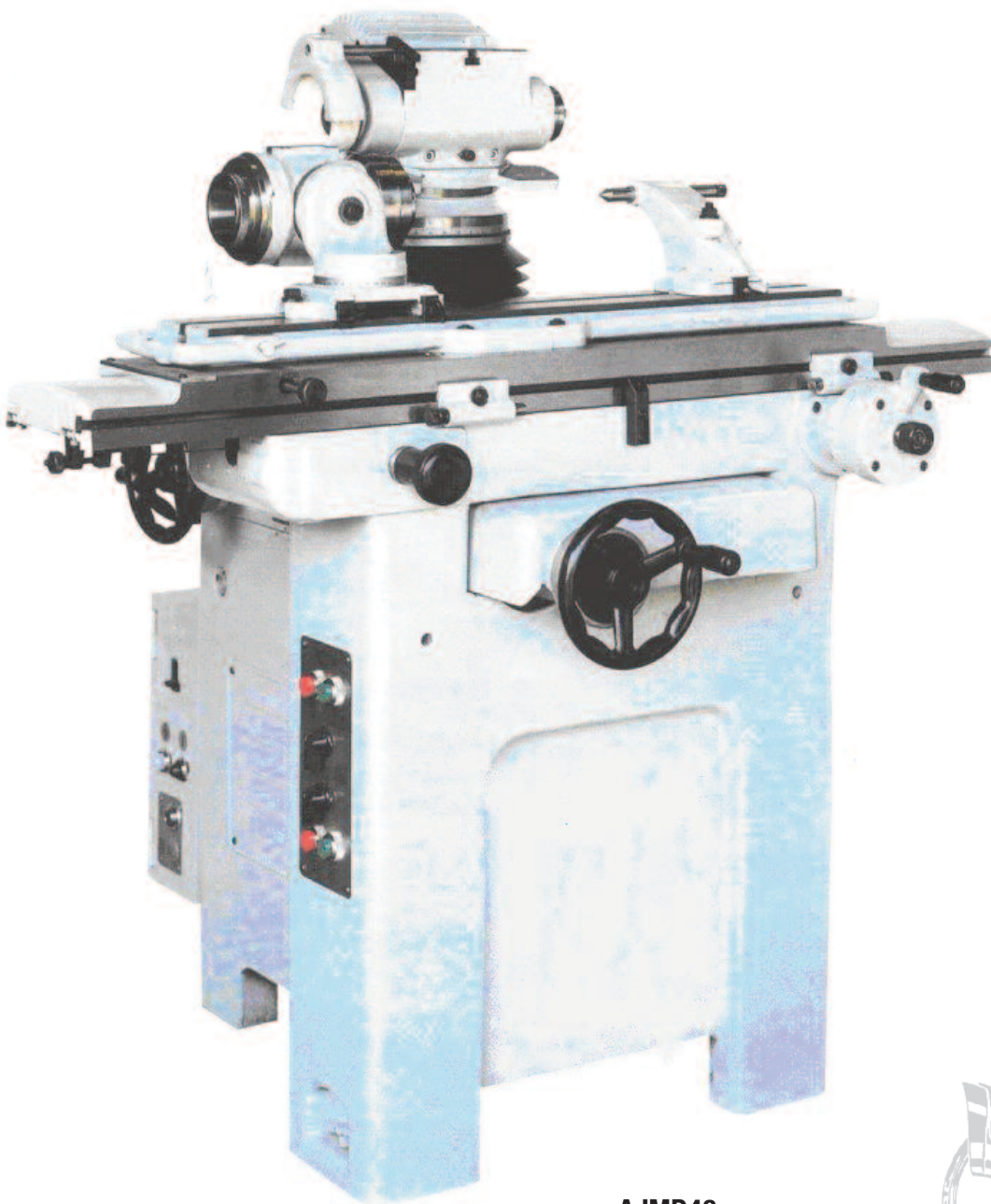
Ajax Machine Tools

Machine Tool Exporters to the World

▶ ▶ ▶ ▶ ▶ **Universal Cutter & Tool Grinder**

The Ajax AJMD 40 tool & cutter grinder is designed & built to service the multitude of cutters available on the market today. With a tilting wheel head, fixed centres, swiveling table, universal work head, as standard.

Options include: face mill grinding attachment, radius grinding attachment, helical grinding attachment, internal grinding attachment, workhead indexing attachment, extended grinding wheel spindle, surface grinding attachment, lathe & planer tool attachment, wet grinding & dust collector.



AJMD40



MODEL	AJMD 40
Distance between centres (mm)	700mm
Maximum swing over table (mm)	250
Maximum grinding diameter (mm)	250
Maximum loading between centres (kg)	60
Table size (mm)	135 x 940
Swiveling angle of wheelhead	360 deg
Vertical travel of wheel head (mm)	250
Hand feed travel of table (mm)	400
Cross travel of saddle (mm)	250
Graduation for table swivel movement (deg)	+ or - 60
Tilt of wheelhead (deg)	+ or - 15
Handwheel movement per division (mm)	0.005
Floor space rrequired (mm)	1550 x 1735
Net weight of machine (kgs)	1160
Size of machine packed (mm)	1460 x 1460 x 1510

- Tilting wheelhead for easy clearance setting
- Universal workhead
- Accurate, versatile table
- Anti-friction slide way bearings used
- Finger tip control
- Tailstock
- Centralized lubrication



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